







EPSRC Centre for Doctoral Training in Advanced Composites for Innovation and Science

## Imperfection-Insensitive Continuous Tow-Sheared Cylinders

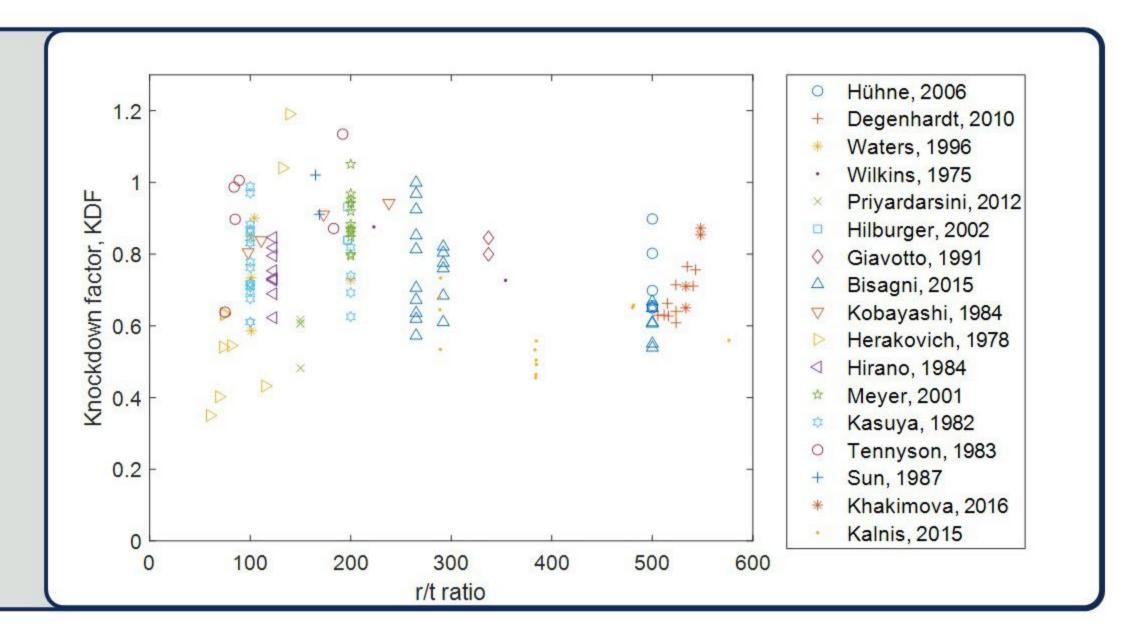
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## Problem

$$KDF = \left(\frac{P_{\rm ex}^*}{P_{\rm cr}^*}\right)$$

$$P_{\rm cr}^* = \frac{2\pi E t^2}{\sqrt{3(1-\nu^2)}}$$

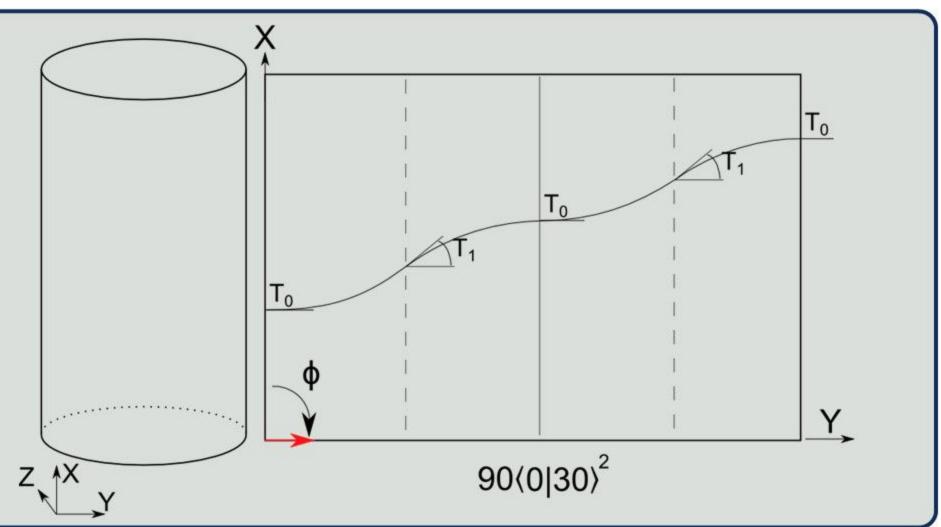
- Discrepancy between theory and experimental results due to imperfection sensitivity
- Conservative design philosophy leading to inefficient, heavy structures



## Nomenclature



- $\phi$ : angle from X-axis to define cross-head direction
- $T_0$ : angle from  $\phi$  that defines initial shearing angle
- $T_1$ : angle from  $T_0$  that defines final shearing angle
- $\blacksquare$  n: periodicity, i.e. how many the cycle  $T_0 \to T_1 \to T_0$  happens



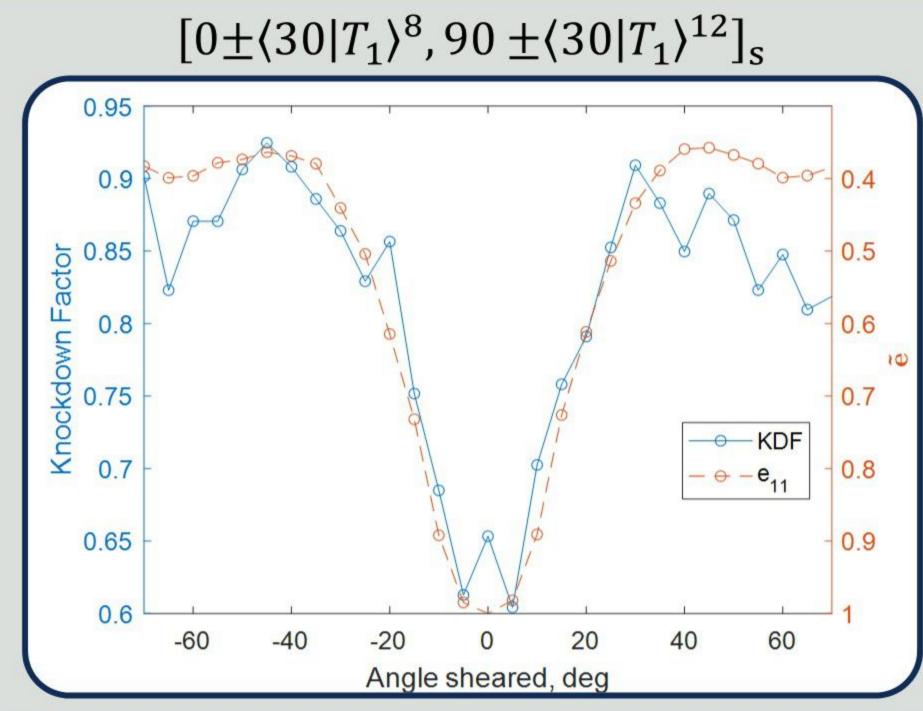
## Results

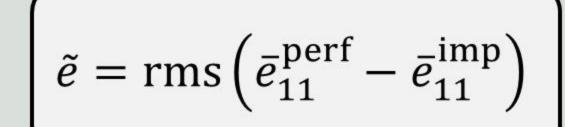
$$\mathsf{KDF} = \left(\frac{P_{\lambda}}{P_{\mathrm{cr}}}\right)$$

$$P = P_{\lambda}$$
  $P = P_{cr}$   
 $u = u_{\lambda}$   $u = u_{cr}$ 









$$P = P_{\lambda}/2$$
  $P = P_{\rm cr}/2$   
 $u = u_{\lambda}/2$   $u = u_{\rm cr}/2$ 





Cylinder	$P^{\mu}$ [kN]	σ [kN]	Var [N]
$[0\pm(20 25)^2, 90\pm(35 25)^9]_s$	193.4	4.16	84.7
[±45, 0, 90] <sub>s</sub>	170.6	5.72	178
Δ%	+13%	- 32%	- 71%

- Optimisation to maximise imperfect buckling load across a range of imperfections
- Increased average imperfect buckling load
- **Decreased** standard deviation and variance