

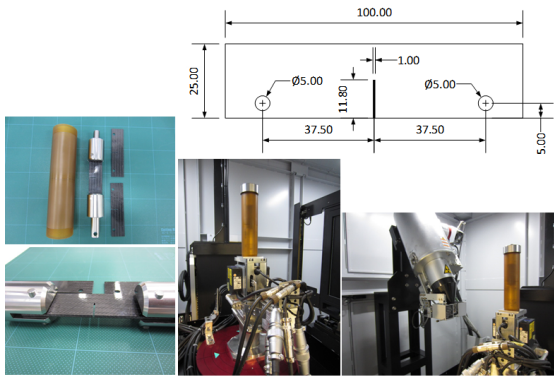
Predicting Trans-laminar Fracture Using VCCT and In-situ CT Scans

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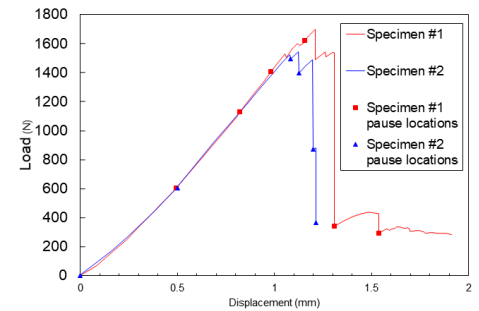
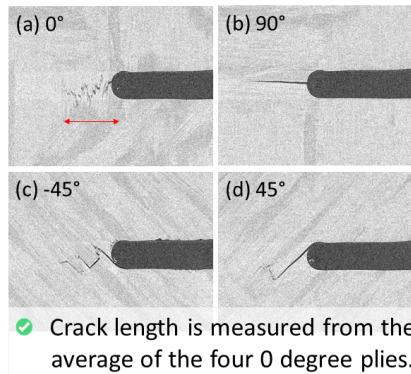
In Situ-CT scans were carried out to predict the failure propagation load of a large stiffened panel. The test focused on translaminar fracture toughness characterisation and **a partial resistance curve (R-Curve) was constructed**. With the aid of Virtual Crack Closure Technique (VCCT), the **predicted failure propagation load was 7% higher than the measured load [1]**.

- Objectives**
- ✔ To measure the effective crack length of small coupons using in-situ CT scan
 - ✔ To predict the fracture propagation and max load of the stiffened panel using small coupons and VCCT

Specimen configuration & test set-up

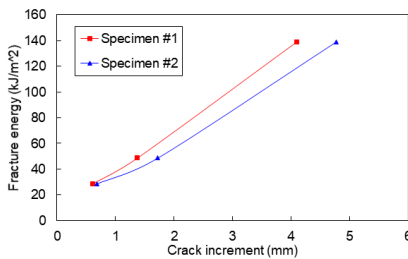


Test results



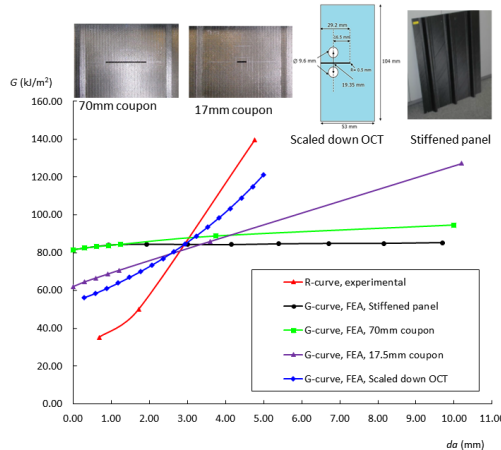
Fracture energy calculation

- Calculation based on ASTM E1922
- G_c increases with Δa
- No plateau yet due to small specimen size
- Max value at approx. 140 kJ/m²
- How can these results be implemented for prediction?



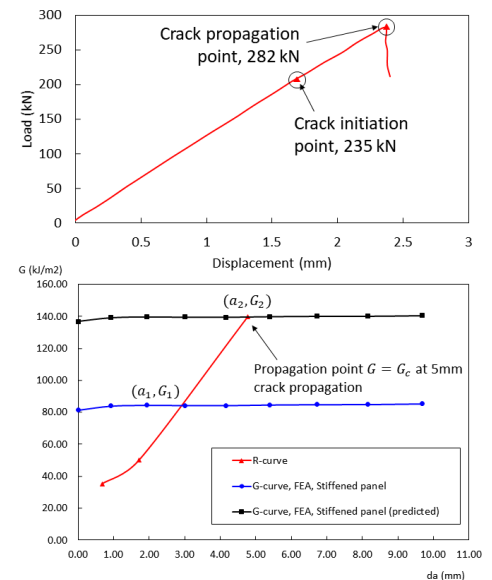
- G curves – Strain energy release rate curves from FEA of other specimens with same material
- All curves intersect at approx. 3mm notch length, which is independent of geometry
- 3 mm corresponds to the damage-zone size
- Consistent G at initiation of fracture

R-curve compared against G-curves



- R-curve from In-situ CT scan
- New measure R-curve consistent with previous G calculations for initiation
- Increasing G_c explains stable fracture after initiation
- VCCT analyses of stiffened panel for fracture initiation and propagation
- At $G_1 = 84$ kJ/m², the load is 235 kN, thus F_2 can be worked out from $G_c = 140$ kJ/m².
- Predicted $F_2 = 303$ kN only 7% from max load of 282 kN.

Failure propagation prediction



Conclusions

- ✔ Successful In-situ CT scan for trans-laminar fracture toughness characterisation
- ✔ Partial R-curve obtained from a single specimen
- ✔ R-curve validated against previous FEA results
- ✔ Satisfactory prediction of fracture propagation load of the large panel based on the small specimen results