

# CNT Sheets and Fibres for Multifunctional Aerospace Composites

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## Introduction

- Carbon nanotube fibres (CNTF) spun from aerogel
- Hierarchic fibre consisting of aligned bundles of CNT
- Mechanical properties rival conventional reinforcement fibres
- Potential to produce highperformance composite
- However, better interfacial understanding required due to discontinuous, porous fibre

University of CNT Sheets and Fibres for BRISTOL Multifunctional Aerospace Composites



SEM of CNTF failed in tension, from Boncel et al., ACS: Nano., 2011



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Ashby plot of specific strength vs. specific stiffness for reinforcement fibre materials, reproduced from Koziol et al., Science, 2007



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### Interfacial Characterisation





## Physico Chemical Interface

- Surface energy ( $\gamma_{sv}$ ) determined to be 35.2 mN/m
- Tensiometric method:
  - Solid-liquid contact angles estimated from wetting/wicking forces
  - Surface energy determined from Zisman plot (Fig 1.)
- Low relative to conventional fibres
- However, porosity may allow very much greater interfacial area
- Currently working on chemical treatments to improve  $\gamma_{sv}$



*Fig 1. Zisman plot of solid-liquid contact angles vs. liquid surface tensions* 

Material	γ <sub>sv</sub> / <i>mN/m</i>
CNTF	35.2
PE	≈ 32
Kevlar	≈ 41
CF (unmodified)	≈ 40-45
CF (oxidised)	≈ 65-80



### Mechanical Interface





## Mechanical Interface

- Is stress transferred effectively from matrix to fibre?
- Is behaviour of porous, discontinuous fibres similar to conventional, monolithic, brittle fibres?
- Single fibre fragmentation experiment used to answer these questions
- Stress transfer mechanism may be significantly different to monolithic fibres – currently under investigation



#### Fragmented CNTF with Polariser



#### Fragmented CNTF without Polariser



## Conclusions

- CNTF have potential as reinforcement in high-performance composites if interface is well managed
- Surface energy is very low work currently under way to improve this
- Efficiency and mechanisms of stress transfer are currently being investigated
- Poster: "Interfacial Analysis of High Performance Carbon Nanotube Fibres"

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