

Towards ductile CNTF/polymer composites

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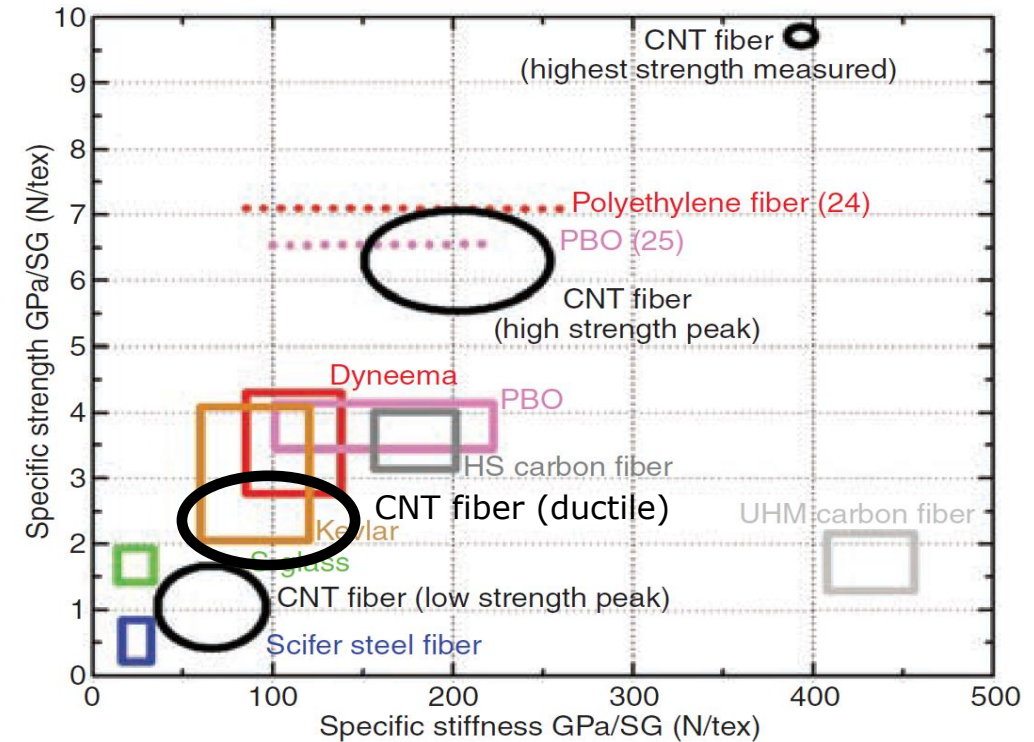
Supervisors:

Dr. S. Rahatekar, Prof. M. Wisnom

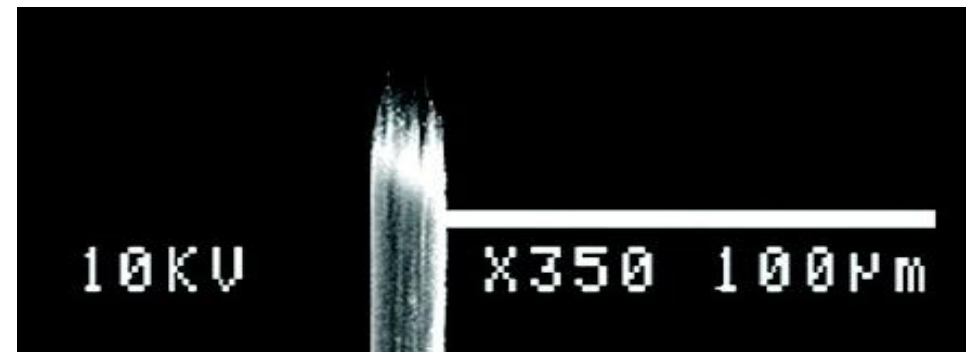
CNT Fibres - Background

A Cutting Edge Reinforcement

- Aligned bundles of CNT
- Good specific strength, stiffness
- Ductile, $\epsilon^* = 5 - 7\%$
- Electrically conductive
- Simple, continuous processing
- **Potential to reinforce polymer composites**



Koziol et al., Science, 2007

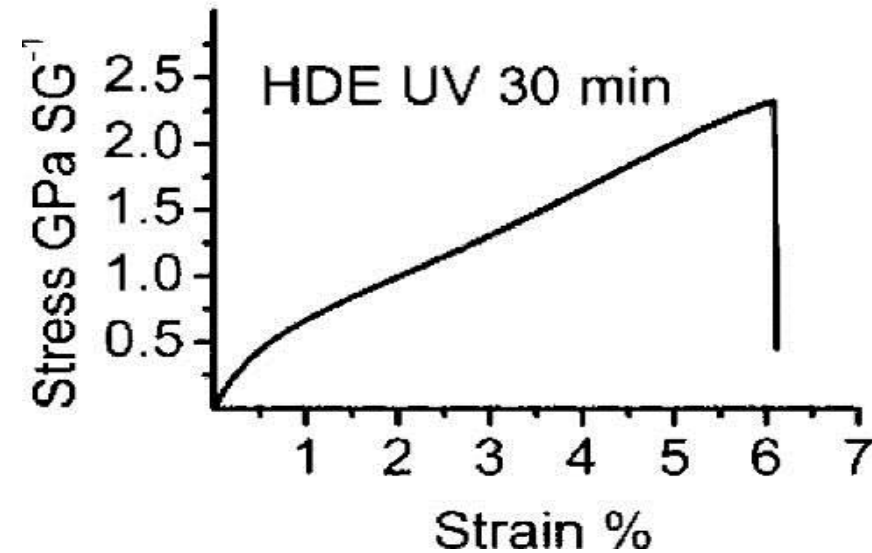


Boncel et al., ACS Nano, 2012

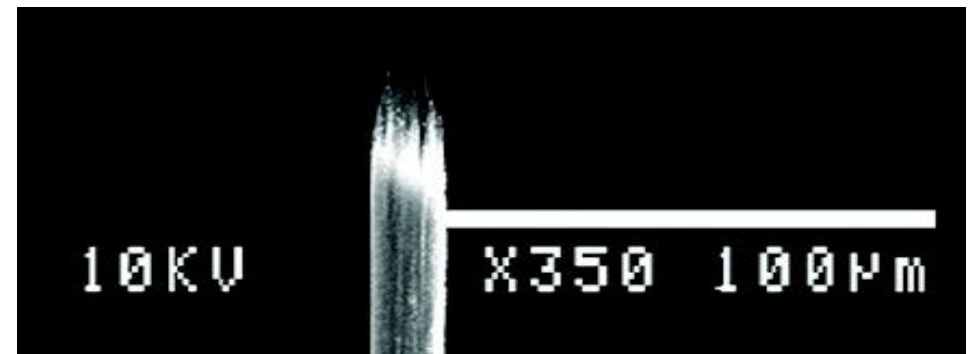
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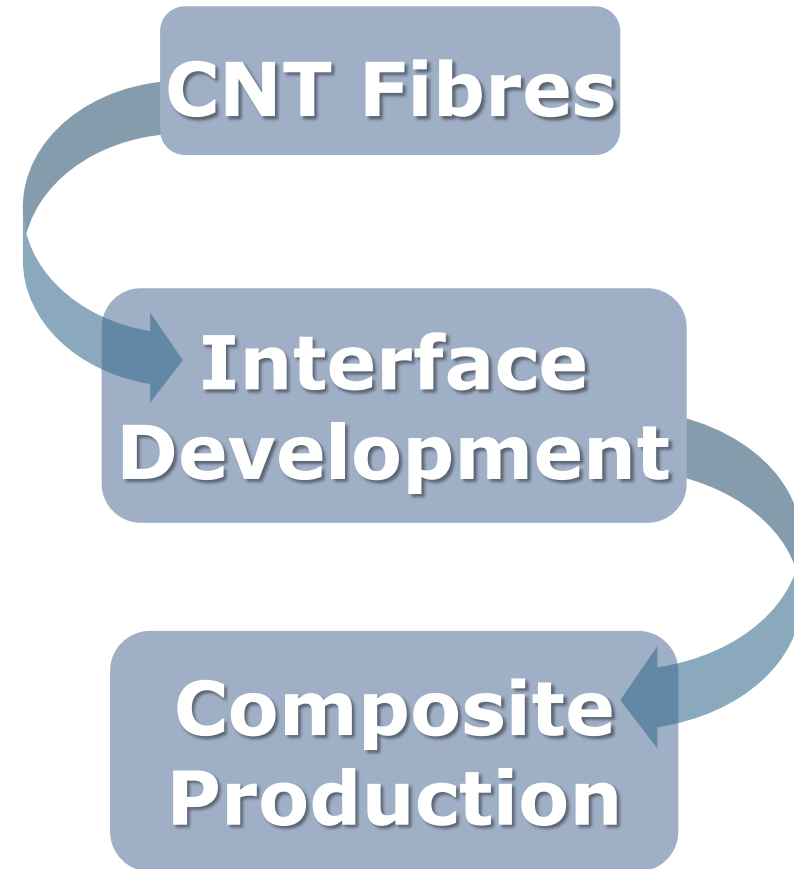


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Development - Interface

Problem:

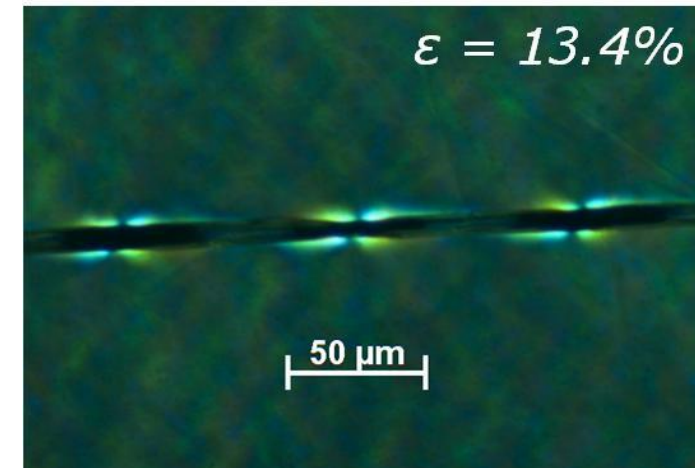
- CNTF surface:
 - Porous
 - Low surface energy
 - Chemically unreactive

Solution:

- Infiltrate fibre with matrix

Results:

- $T_{IFSS} = 51 \text{ MPa}$
- 50% fibre strength improvement
- Adhesion beyond 10% strain
- “Prepreg fibres”



**Ready to make
composites**

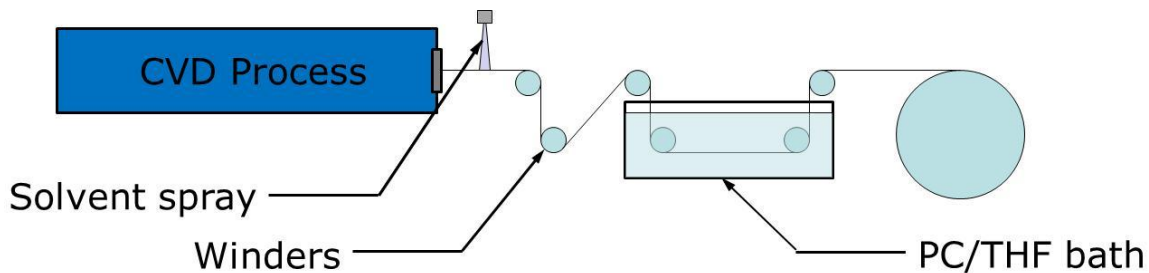
Next Steps

Composite Development

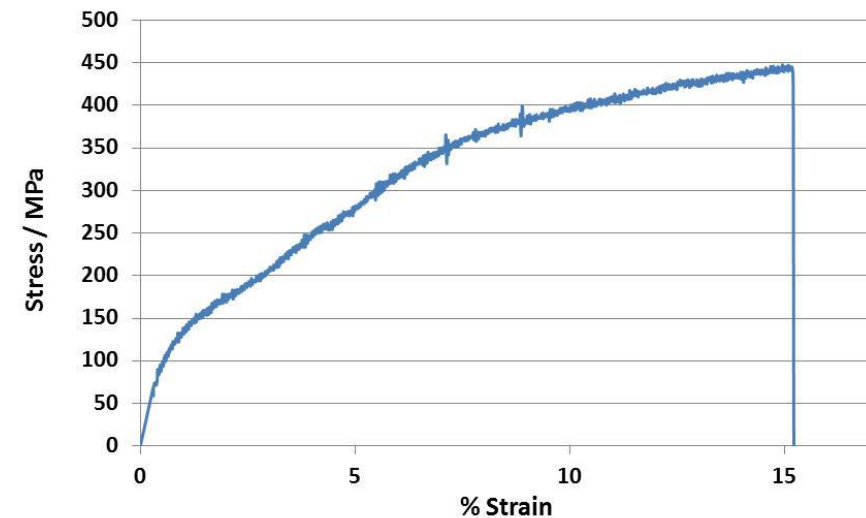
- Fibres infiltrated with matrix
- “Prepreg fibres”
- Very high V_f
- Single process

Fibre Development

- Working on increasing ductility
- Strains to failure >15% achieved



Typical Performance of Very Ductile CNTF



Summary

- CNTF have great potential:
 - Ductility
 - Multi-functionality
 - Simple, continuous production
- Developmental difficulties of interface and introducing matrix overcome
- Hopefully (small!) ductile composite demonstrators will follow soon

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