

imdea
materiales

An Experimental and Numerical Analysis of the V-notched Rail Shear Test to Measure the Shear Properties of Fiber-Reinforced Polymers

Essam Totry, Carlos González & Javier LLorca

Universidad Politécnica de Madrid & IMDEA-Materials

E. T. S. de Ingenieros de Caminos. 28040 - Madrid, Spain

CompTest2008, 20-22 October 2008, University of Dayton, Dayton, USA

- **Composite materials tested**
- **Experimental techniques**
Experimental setup
- **Results**
- **Computational micromechanics**
- **Conclusions**

Fibers

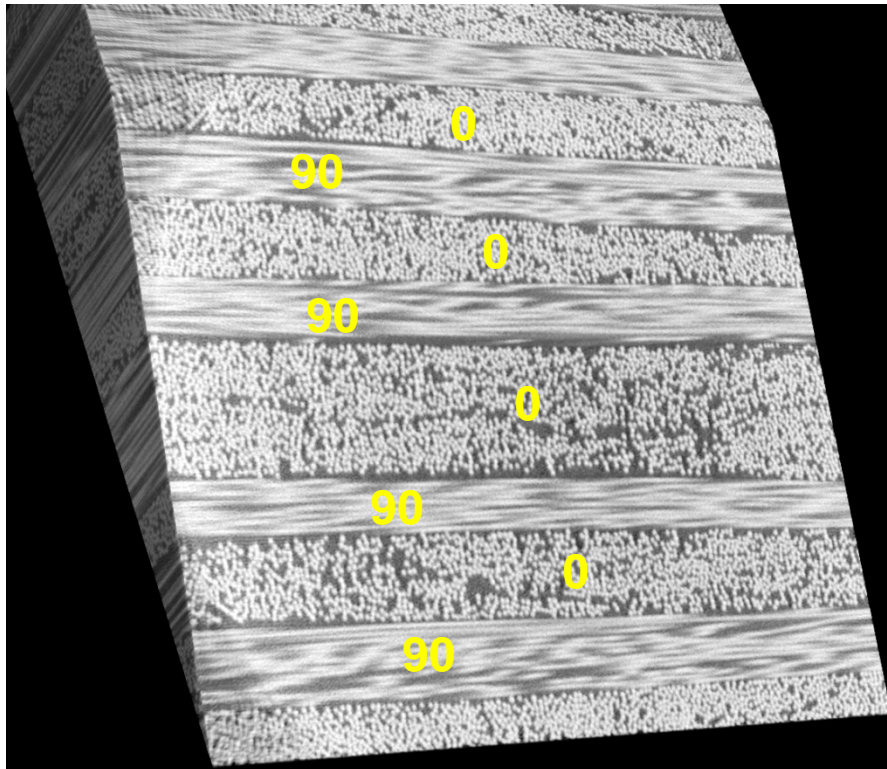
High Strength carbon fibers
(T700S); $V_f=59\%$
High Modulus carbon fibers
(M40J); $V_f=59\%$
Glass fibers (E-glass)
 $V_f=54\%$

Matrix

+ Epoxy MTM57

Composite

- MTM57/T700S [0/90]_{3s}
- MTM57/M40J [0/90]_{3s}
- MTM57/E-glass [0/90]_{4s}



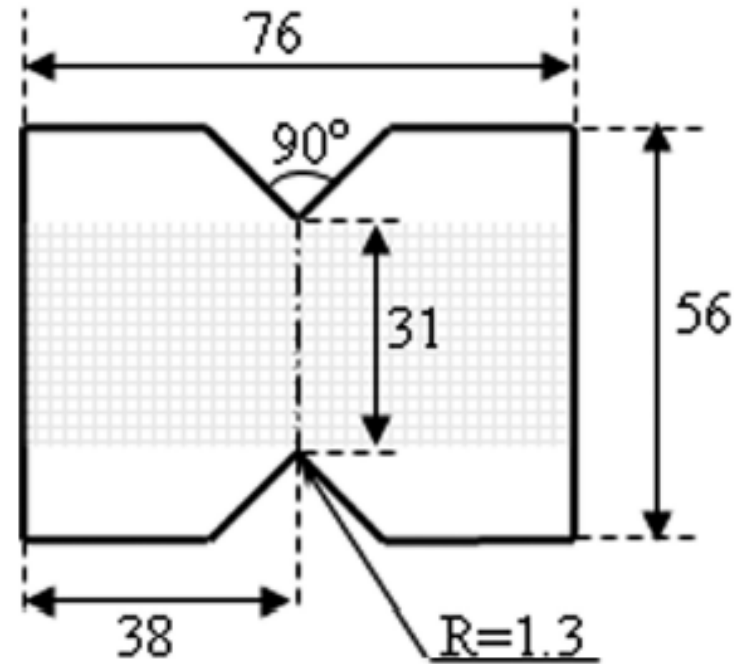
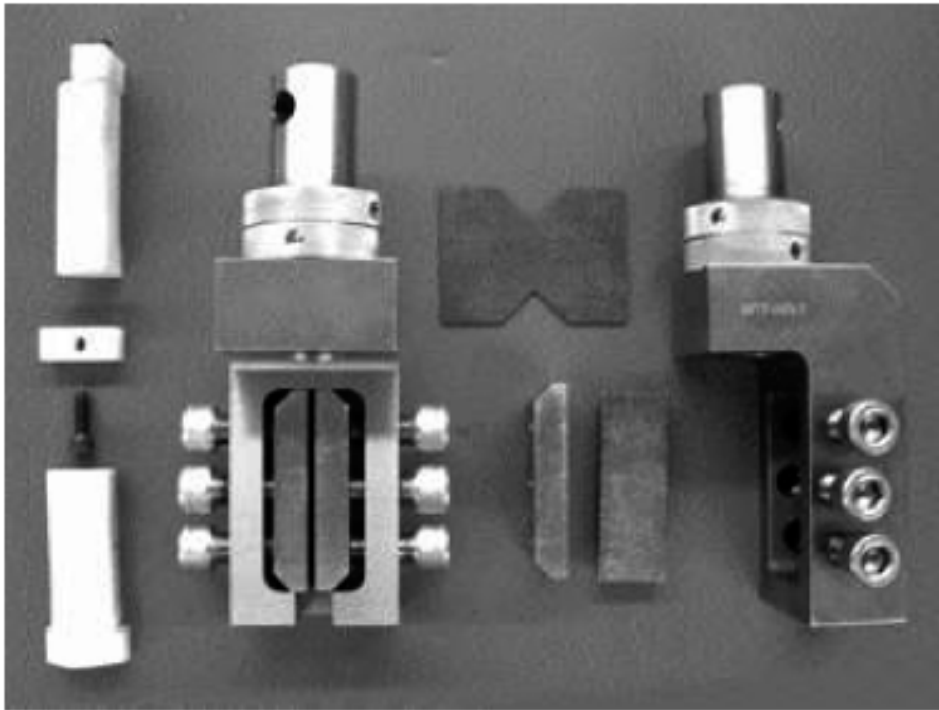
The 350 300 [mm²] plates were cured in an autoclave at 120°C

X-Ray Tomography

Stacking sequence of [0/90]_{4s} glass/ MTM57 epoxy laminate

Phoenix X-Ray Nanotom (80 kV, pixel resolution 2.5 μm)

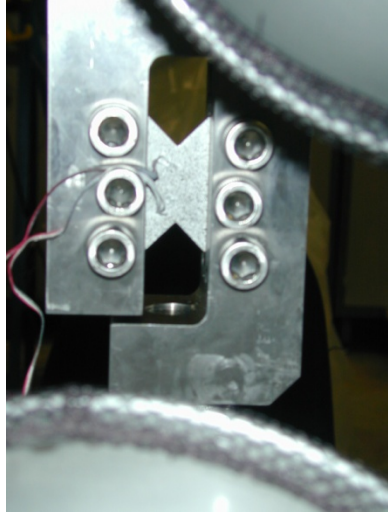
V-Notched shear fixture and sample dimensions [mm]



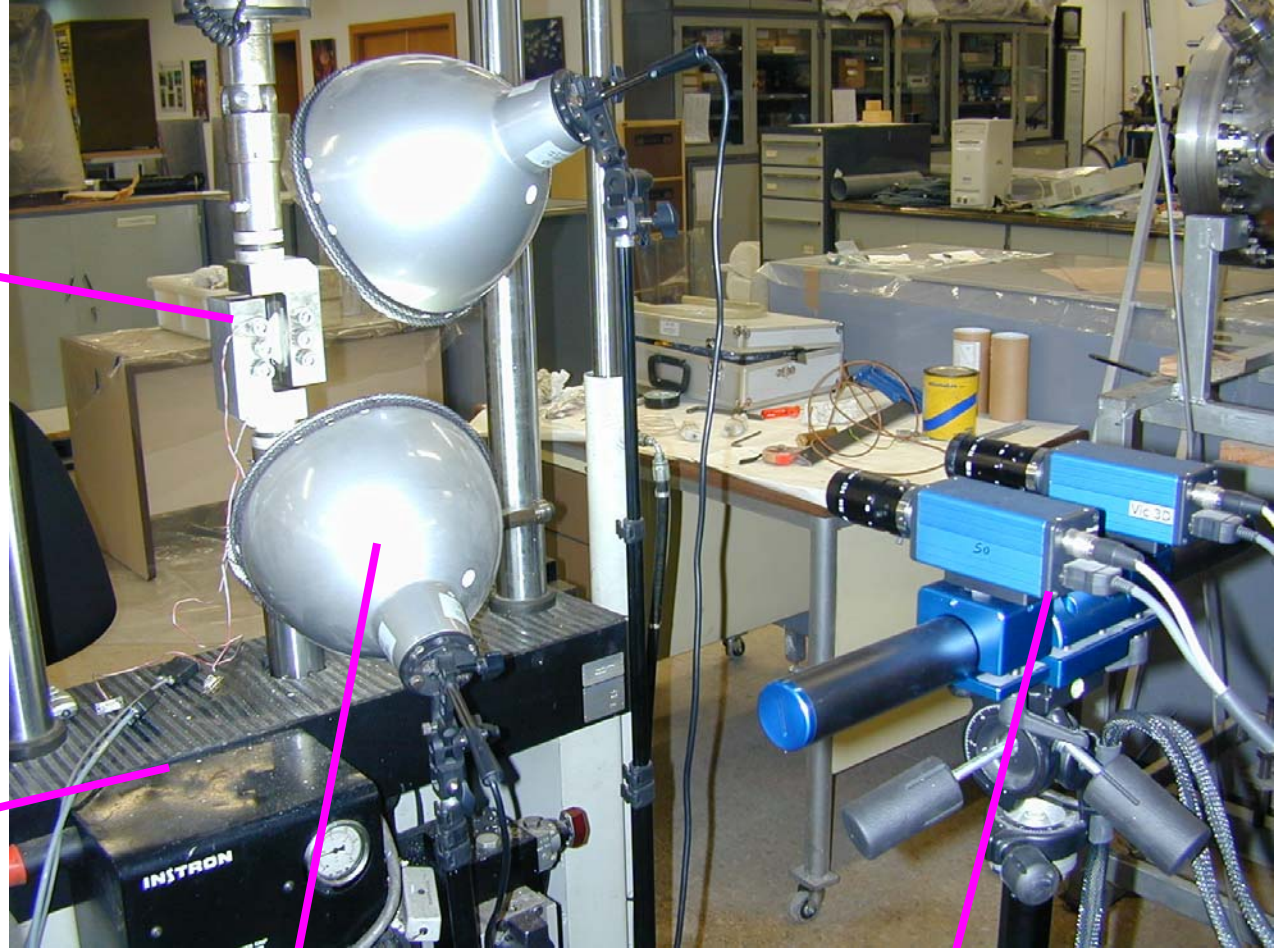
According to the Standard ASTM D 7078

Experimental setup

Strain rate of 1[mm/min]



Sample

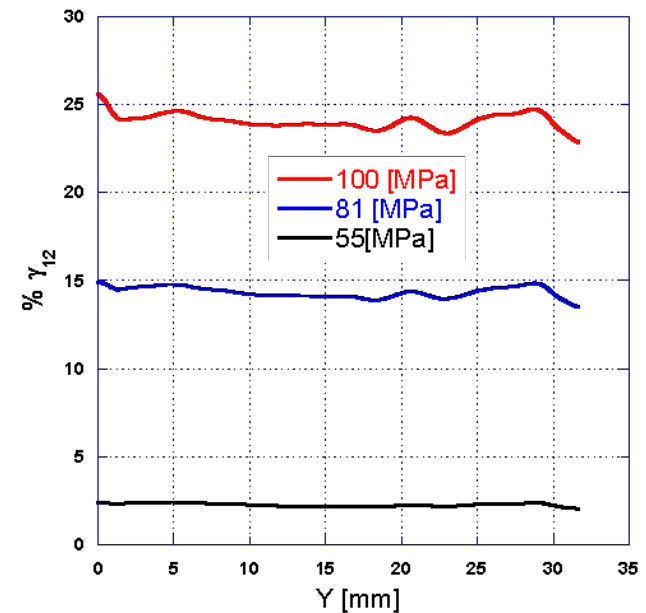
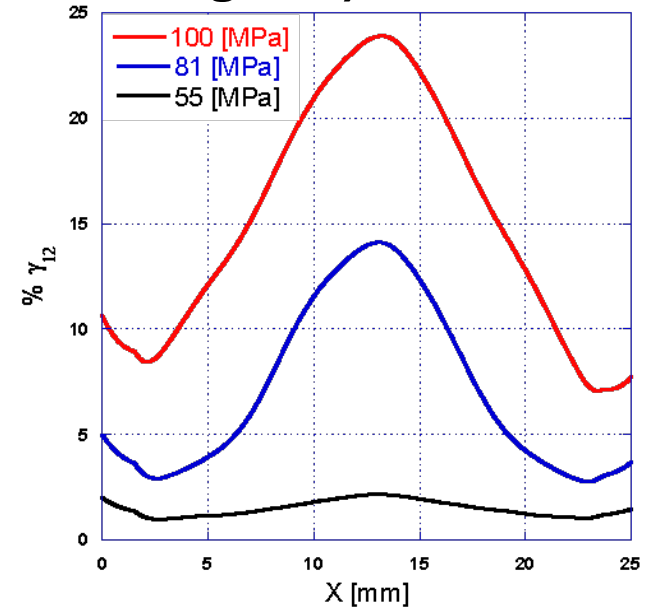
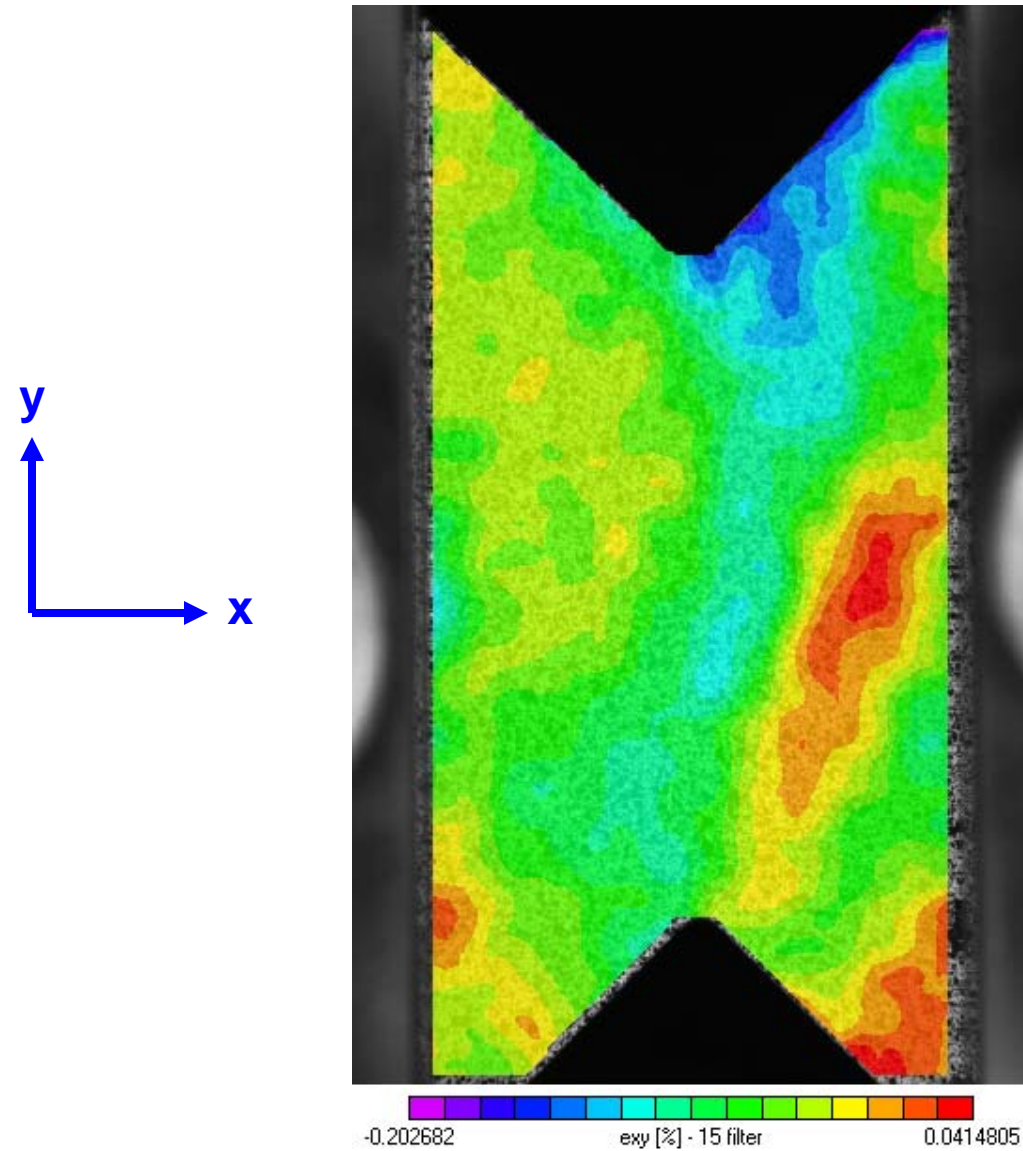


**Instron 8501
Hydraulic sys.**

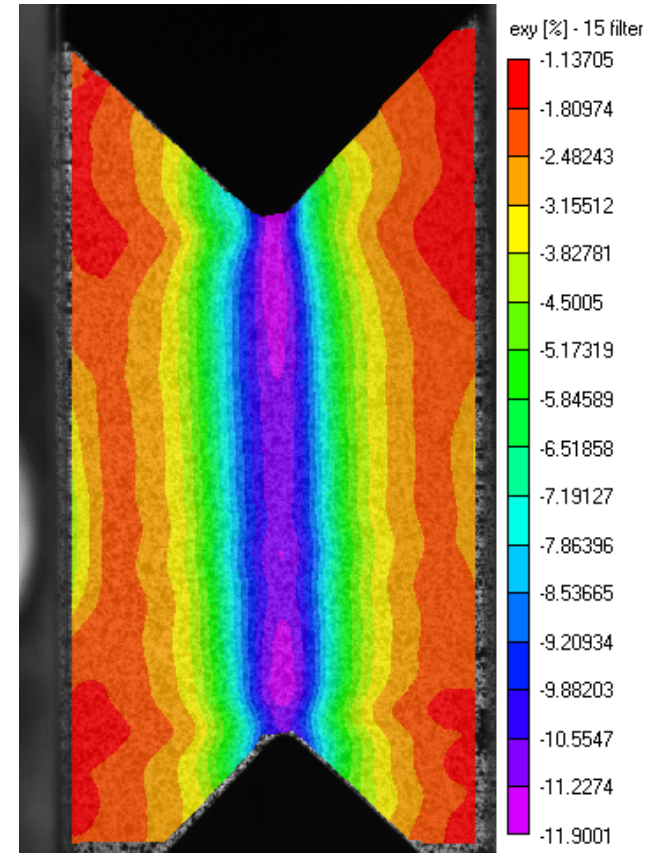
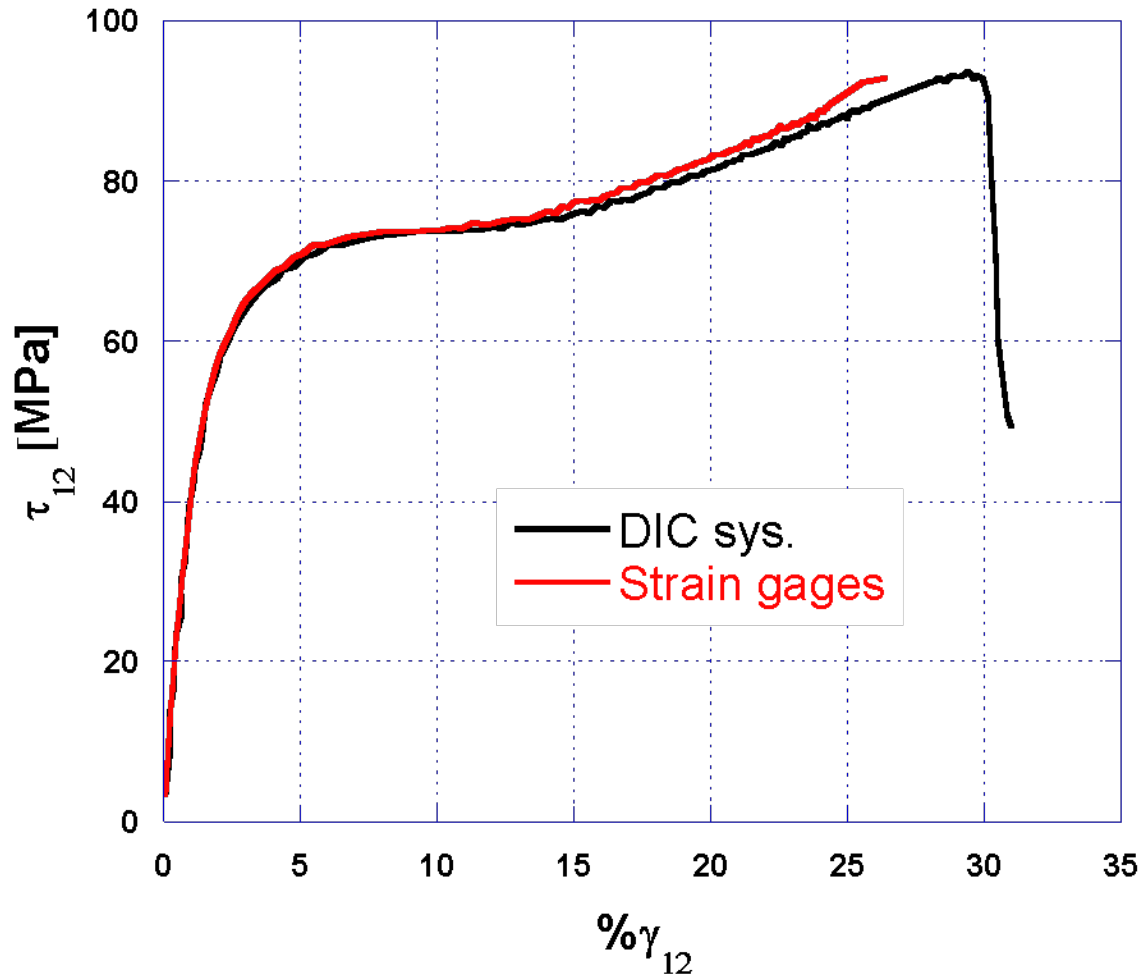
Illumination lights

**Digital Image Correlation
cameras**

Glass fibers composite (MTM57/E-glass)

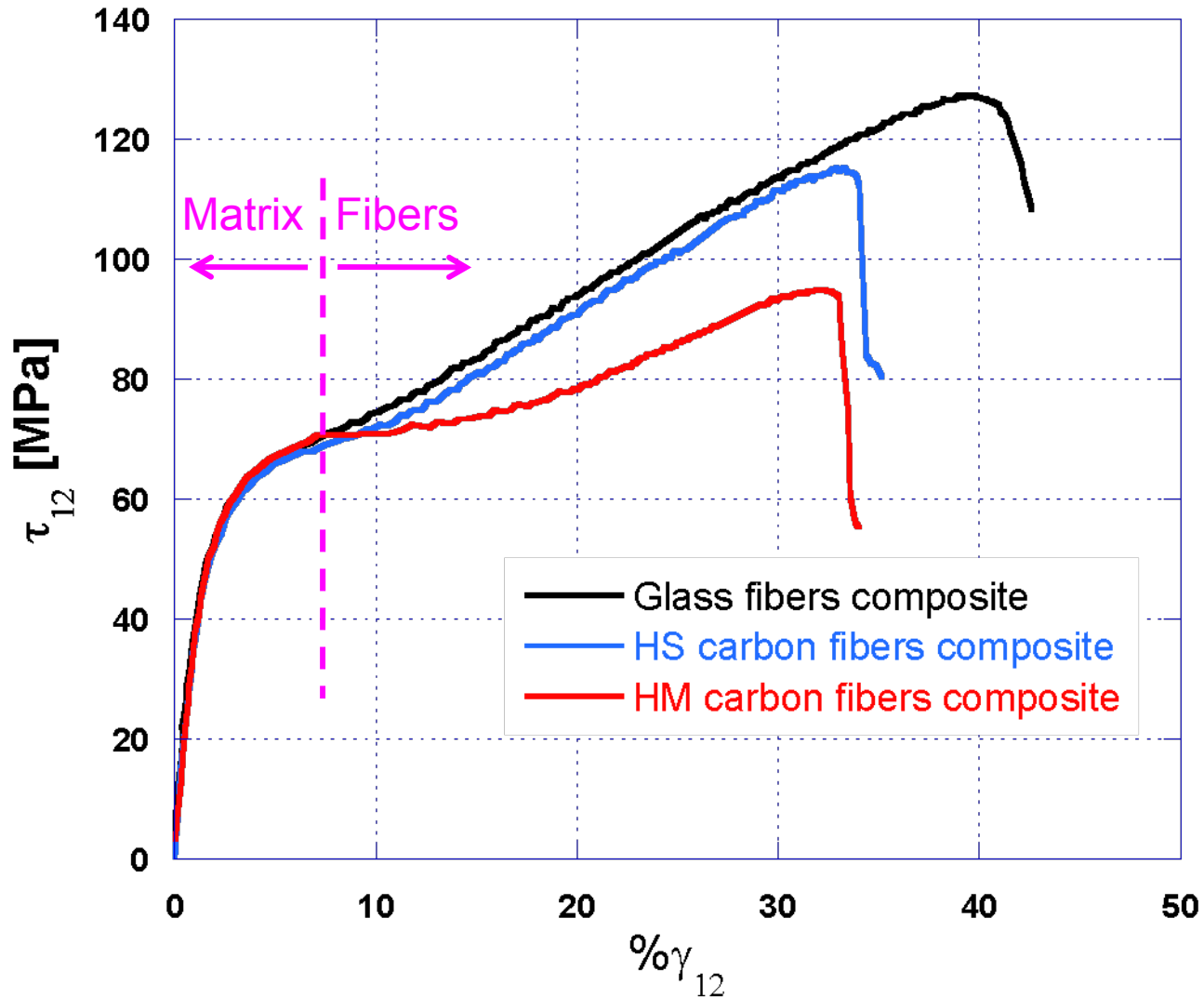


Comparison between DIC and strain gages

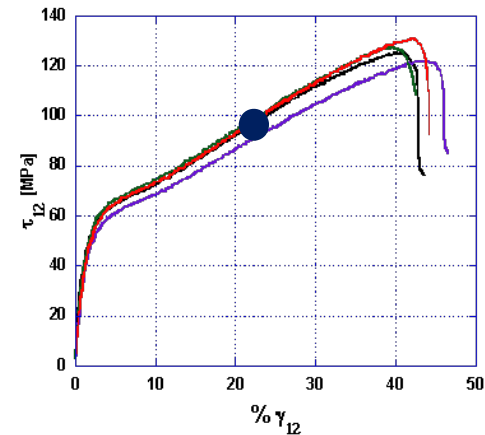
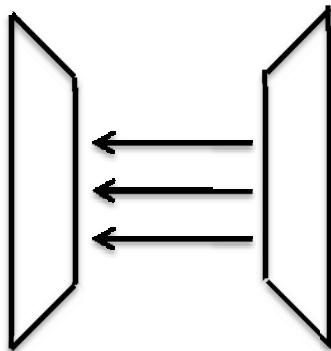
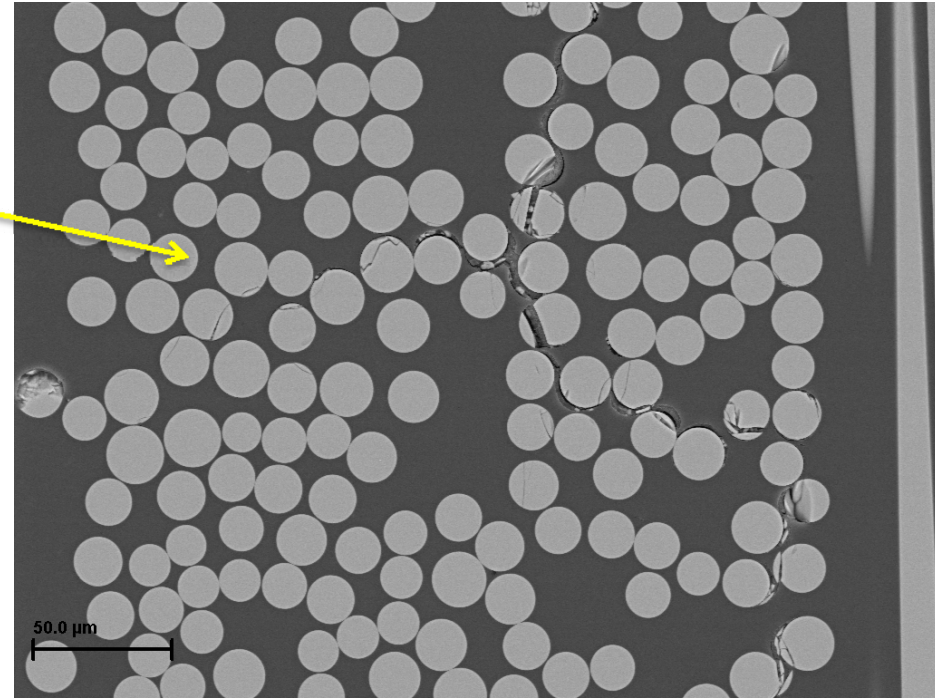
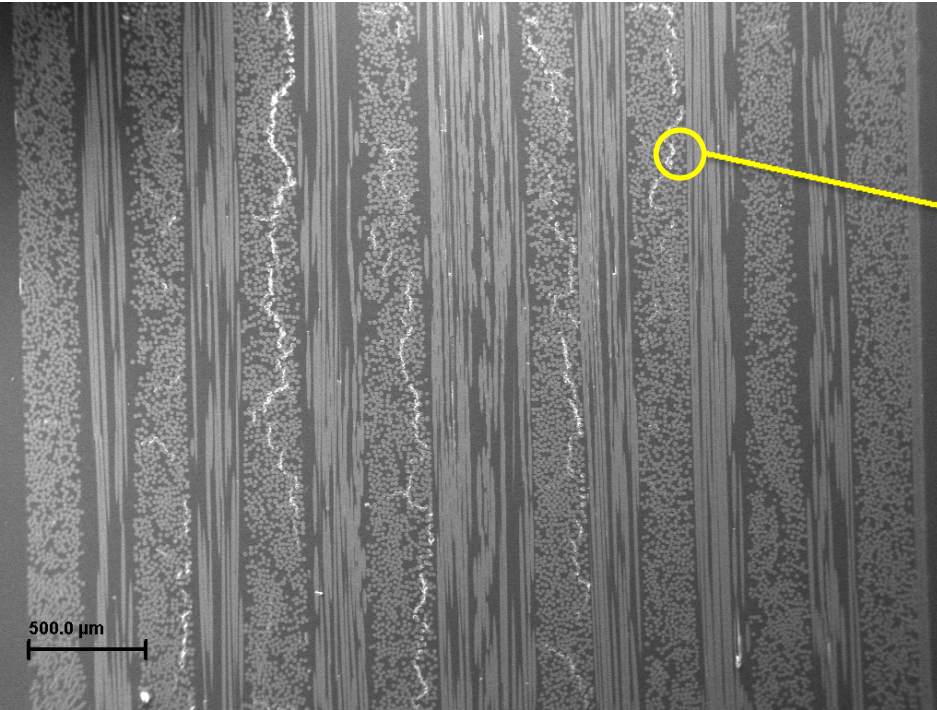


HM carbon composite (MTM57/M40J)

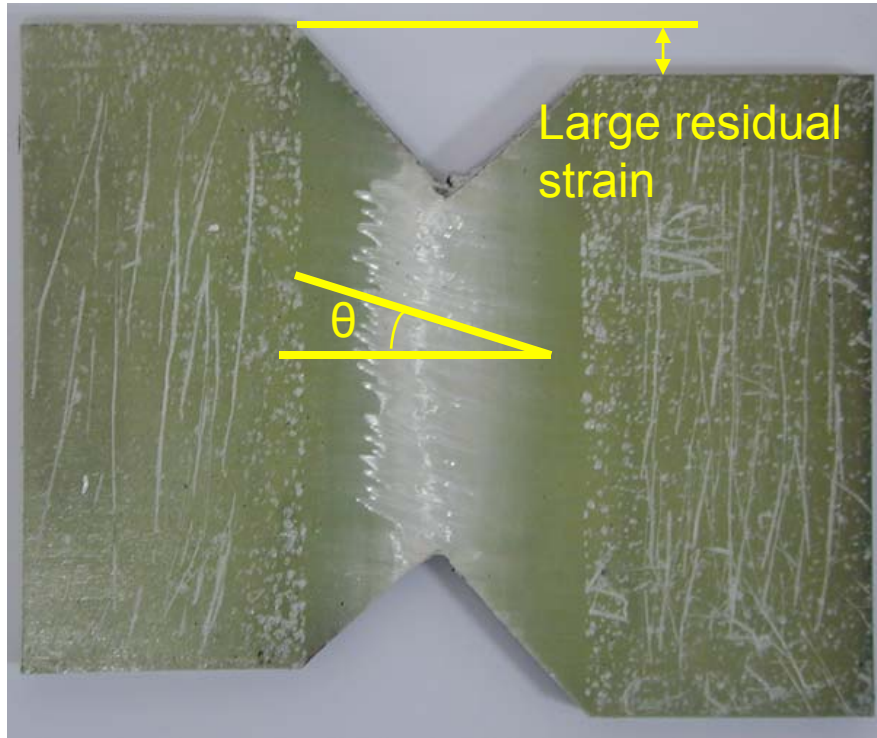
Matrix and fibers dominated regions



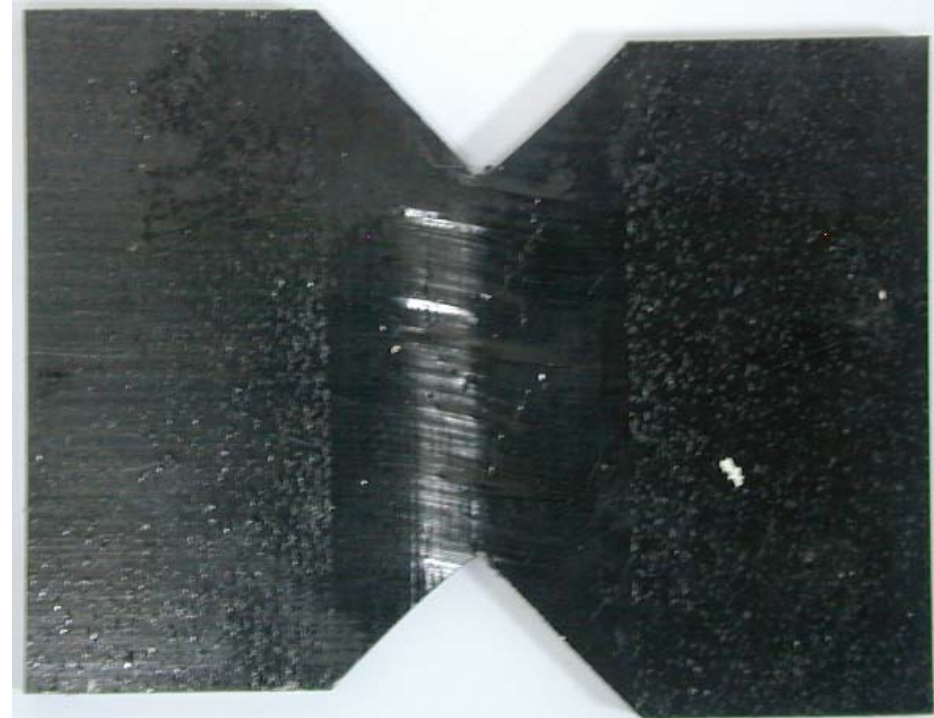
SEM images of glass fiber composite loaded up to 96 [Mpa]



Failure modes for composites $[0/90]_{ns}$



MTM57/E-glass

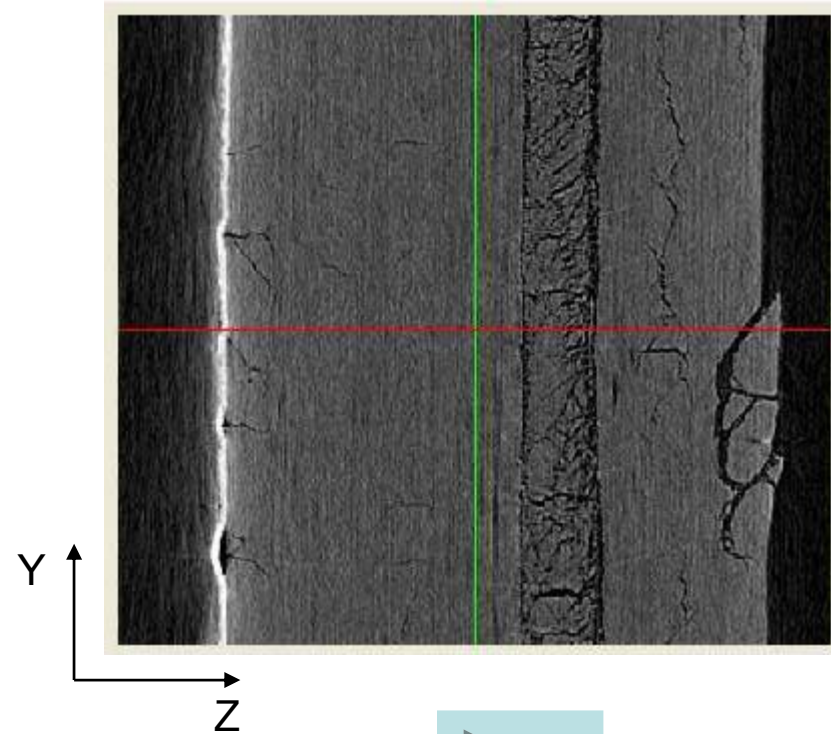
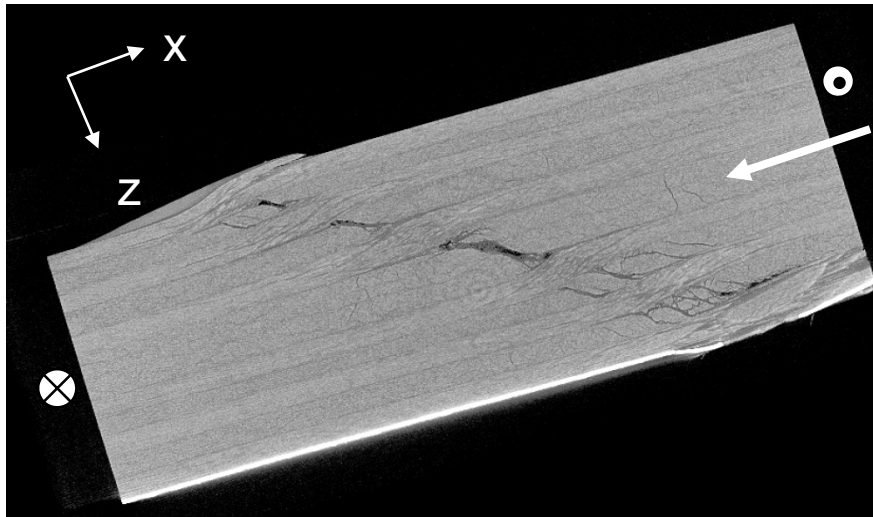
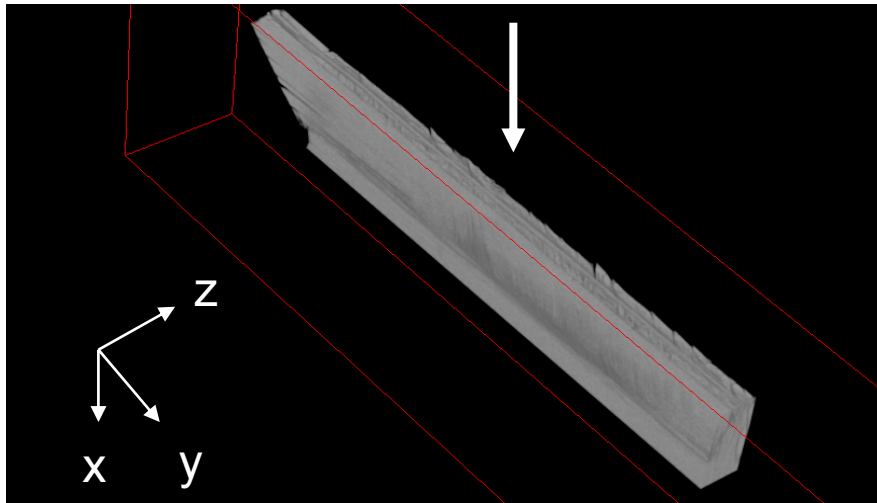


MTM57/M40J

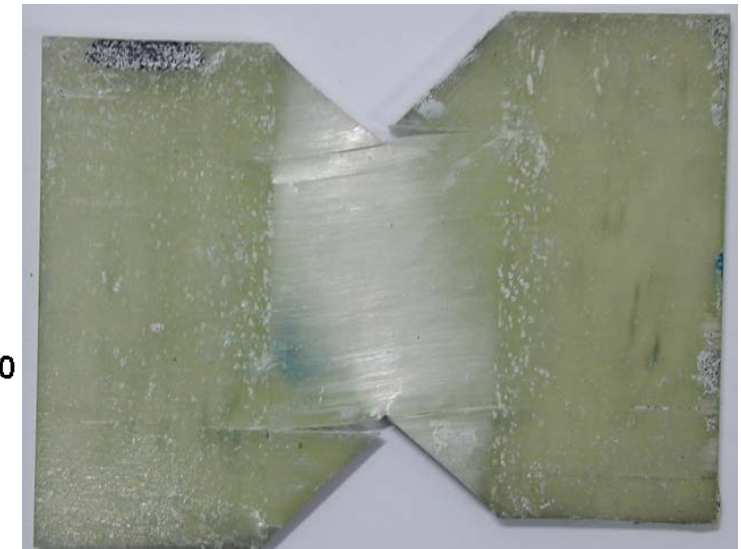
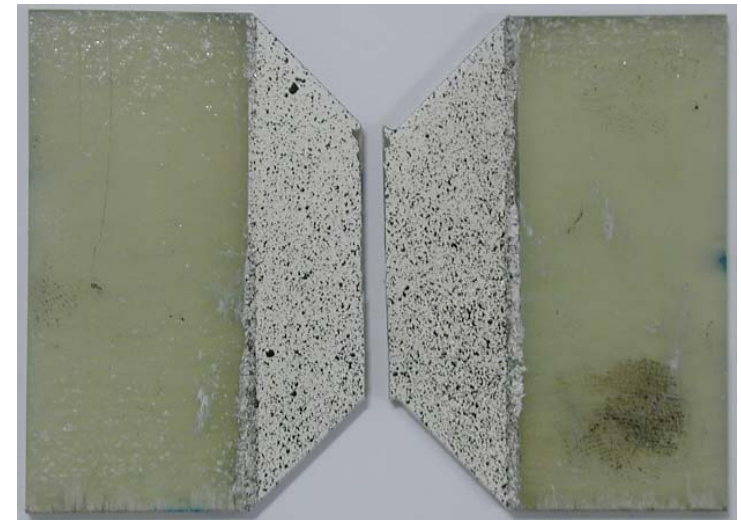
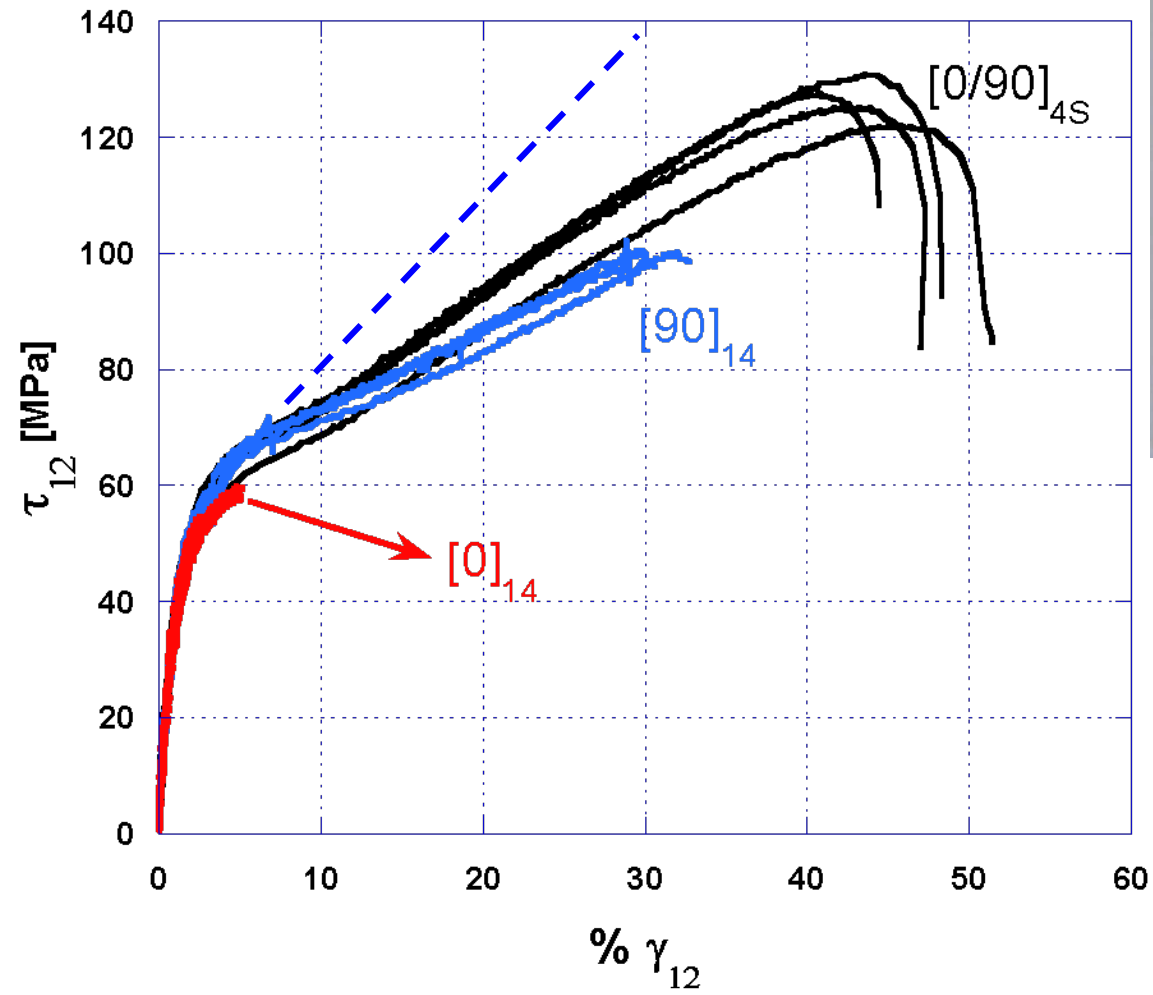
X-Ray Tomography -Damage

$[0/90]_{3s}$ carbon/ MTM57 epoxy laminate
 Phoenix X-Ray Nanotom (80 kV, pixel resolution 2.5 μm)
 (Advanced Composites Group)

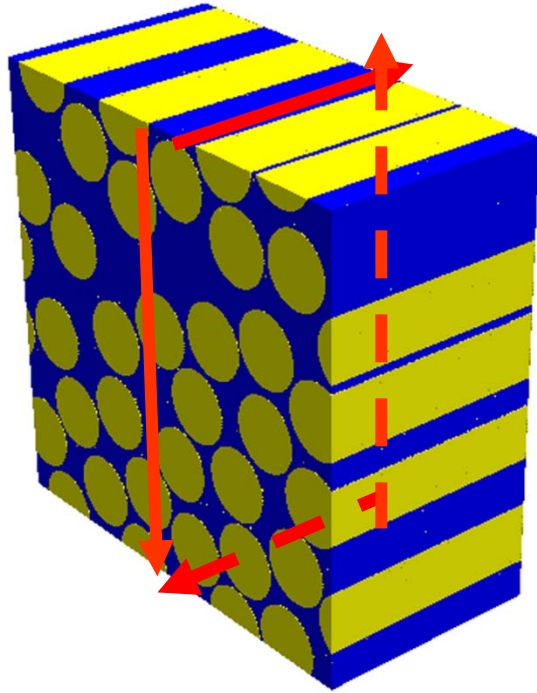
Slice movie yz



MTM57/E-glass

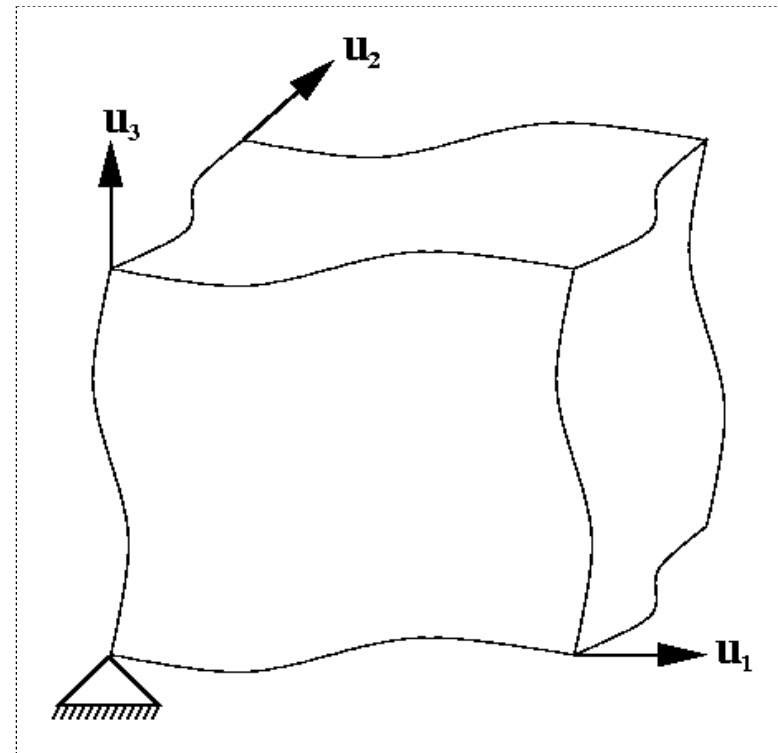


- Matrix and fibers were meshed with 10-node modified tetrahedra (C3D10M in Abaqus).
- Periodic boundary conditions are applied along the 3 axes to eliminate surface effects.



$$\begin{aligned} \bar{u}(0, x_2, x_3) - \bar{u}(L_1, x_2, x_3) &= \bar{U}_1 \\ \bar{u}(0, x_2, x_3) - \bar{u}(L_1, x_2, x_3) &= \bar{U}_1 \\ \bar{u}(0, x_2, x_3) - \bar{u}(L_1, x_2, x_3) &= \bar{U}_1 \end{aligned}$$

$$\bar{U}_3 \equiv (0, \delta_s, \delta_s) ; \quad \gamma_{12} = \arctan\left(\frac{\delta_s}{L_0}\right)$$



Matrix

• Isotropic elasto-plastic solid with no hardening and following Mohr-Coulomb criterion

$$- E_m = 3.35 \text{ GPa} \quad \nu_m = 0.35$$

$$- |\tau_T| + \sigma_n \tan \Phi = c = S_T$$

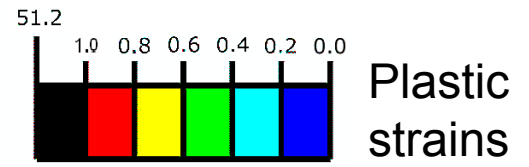
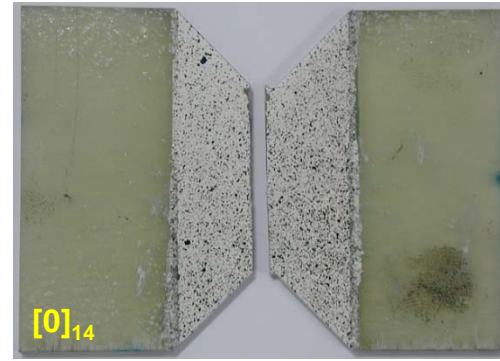
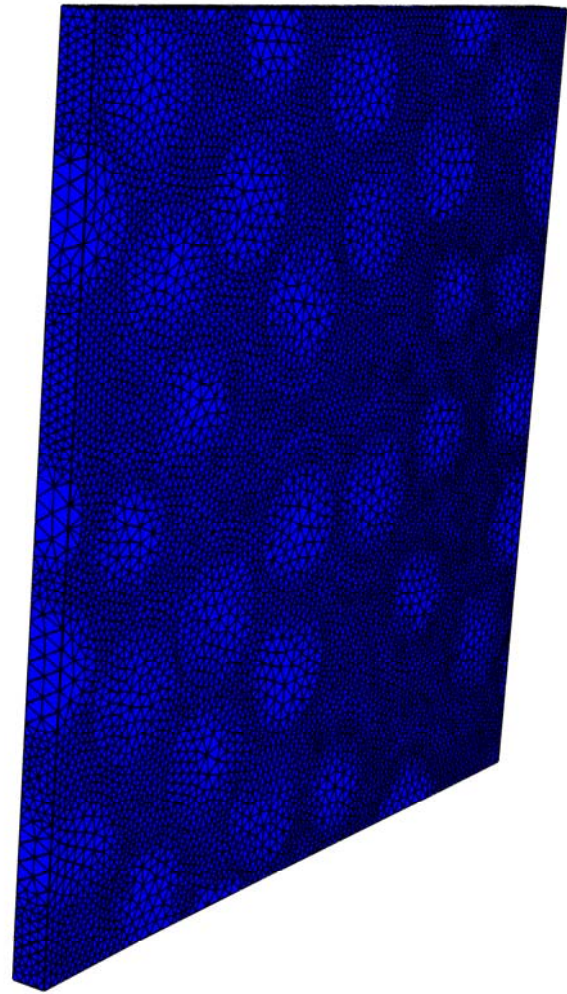
$$- \Phi = 15^\circ \quad ; \quad c = 60 \text{ MPa}$$

Fibers

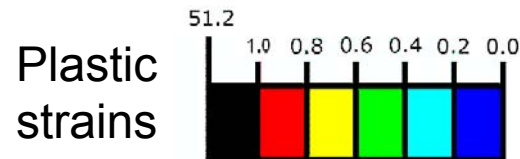
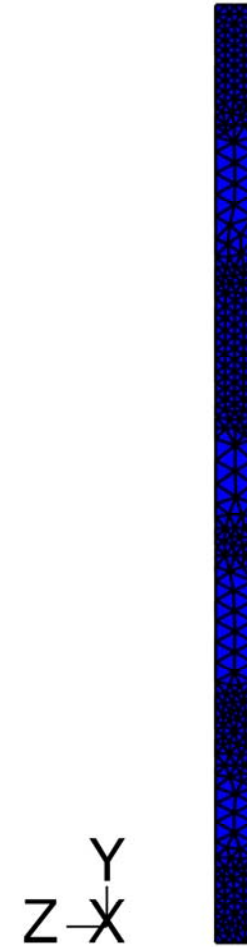
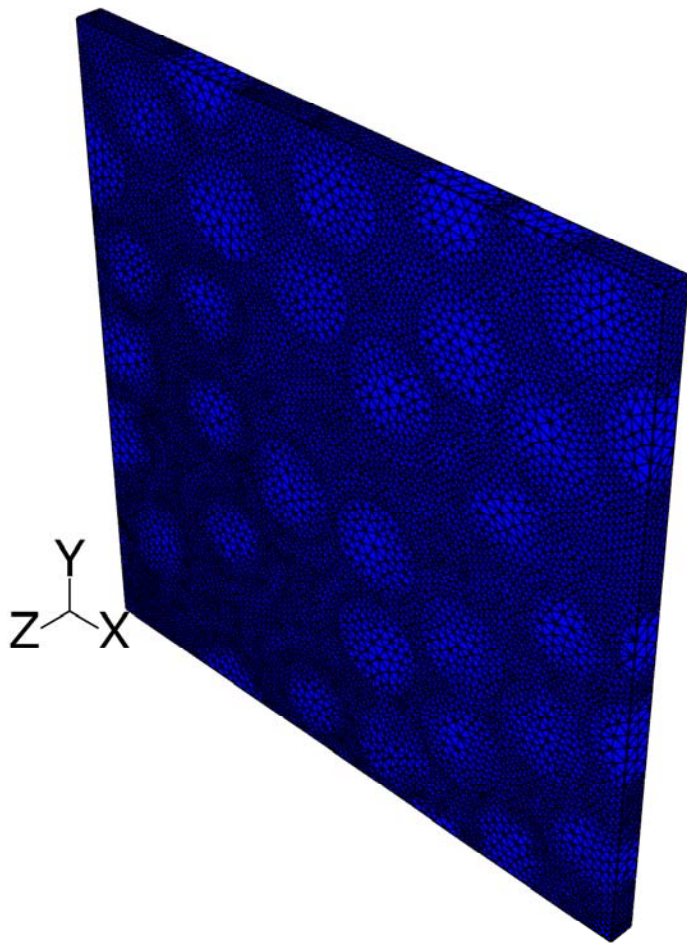
• Isotropic, linear elastic solids

$$- E_f = 74 \text{ GPa} \quad \nu_f = 0.2$$

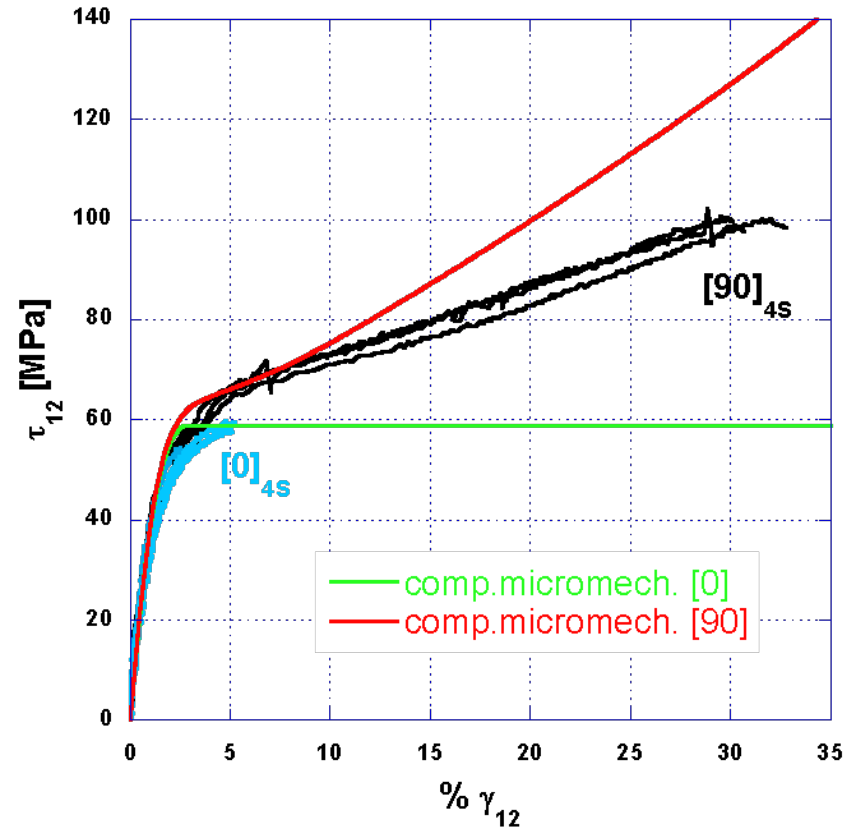
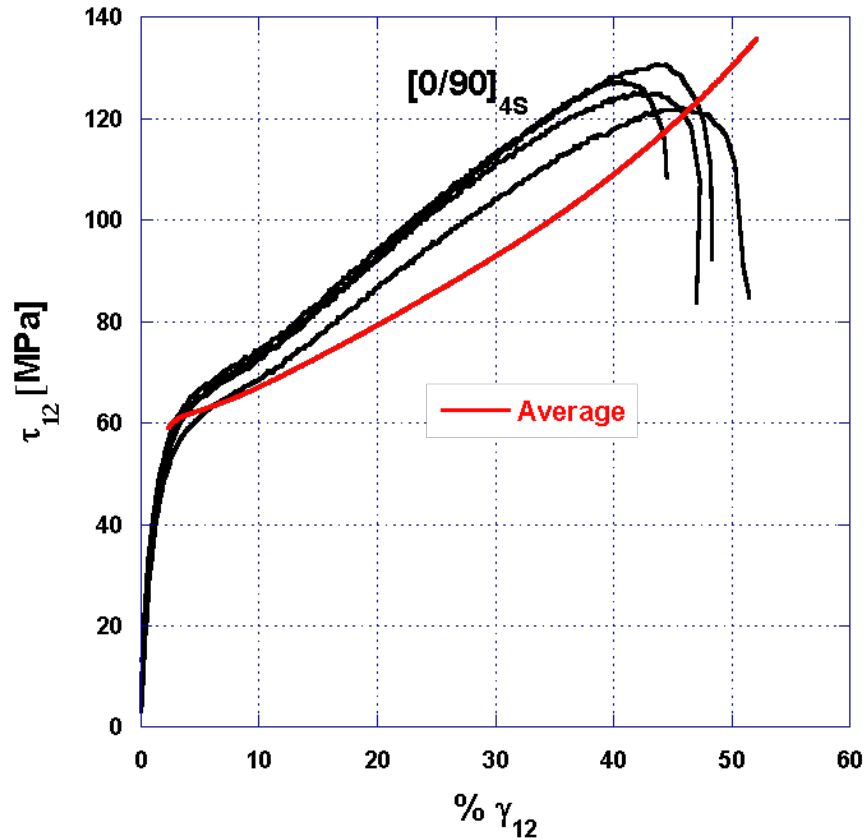
Shear parallel to fibers



Shear perpendicular to fibers



Experimental and numerical Stress-Strain curves



- **Using the Digital Image Correlation system it was possible to obtain the full displacement and shear strain fields all the way during the shear test.**
- **The composites exhibit very large deformation and increase in the Stress up to failure.**
- **The composites exhibited different failure modes depend on the fiber orientation.**
- **The computational micromechanics models are able to predict the shear mechanical response of the composites.**

Thank you for your attention